DuPont facilities around the world enable the company and its customers to closely collaborate on innovations to keep people safe and protect the environment, structures and critical processes. DuPont™ Kevlar® is produced at the Cooper River Plant near Charleston, South Carolina; at the Spruance Plant in Richmond, Virginia; at the DuPont plant in Maydown, Northern Ireland; and at the DuPont-Toray plant in Tokai, Japan.

COOPER RIVER

- DuPont’s Cooper River Plant is located in Berkeley County, South Carolina, approximately 30 miles north of Charleston. The plant was built on the 2,100 acre estate of a former rice plantation, Dean Hall, which was established nearly 300 years ago.
- The 200,000 square foot Cooper River plant uses state of the art technology that allows DuPont to expand product lines and boost productivity in a cost effective, reliable manner. The facility is the centerpiece of a multi-phase, multi-year Kevlar® production expansion that will ultimately increase global Kevlar® production capacity by 40 percent.
- During the preliminary site excavation, workers found a variety of artifacts dating back to the 1700s, including African pottery and other items used by slaves at Dean Hall Plantation. To help preserve these pieces, DuPont halted construction while archeologists worked to identify additional historic treasures. The archeological finds now form an exhibit in the Heritage Room at Cypress Gardens, a botanical garden adjacent to the plant.

SPRUANCE

- The Spruance Plant, opened in 1929, is home to 5 businesses: Kevlar®, Mylar®, Nomex®, Tyvek® and Zytel® and is currently DuPont’s largest manufacturing site in terms of both employment and capital investment. Located on 500 acres on the James River, the Spruance Plant houses one of DuPont’s ballistic testing centers.
**MAYDOWN**

- The Maydown plant currently employs nearly 200 people and is very active in the local area with a Community Outreach program that includes activities with local schools.

**TOKAI**

- The DuPont-Toray Company is a joint venture which started in 1964 and expanded to include a Kevlar® manufacturing facility located in Tokai, Japan in 1985 to better serve the growing demand in Japan.
- The joint venture serves several key industries in Japan including automotive, protective apparel, fiber optic cable and construction.
- The Kevlar® facility is recognized for its high quality and service and has ISO 9001 and 14001 certifications.

**DUPONT’S RESEARCH & DEVELOPMENT, TESTING AND TECHNICAL SERVICE CENTERS**

- DuPont operates more than 75 research & development facilities around the world. DuPont’s technical centers for Kevlar® are located in Brazil, China, India, Switzerland and the United States.
- The Experimental Station in Wilmington, Delaware serves as DuPont’s global R&D Headquarters and the birthplace of some of DuPont Protection Technologies’ most well-known brands including Kevlar®, Nomex® and Tyvek®.
- DuPont’s Armor Technology Center, located in Wilmington, Delaware, is dedicated to helmet and composite materials research for personal protection applications.
- The European Technical Centre (ETC) in Meyrin, Switzerland serves as one of DuPont Protection Technologies’ thermal protection and ballistic testing centers. The ETC also enables much of the research, development and testing for automotive, composite and cut protection uses for Kevlar®.
- DuPont operates Customer Innovation Centers across the globe, enabling customers to explore new technologies and discuss new ideas with DuPont.