

DuPont™ Cyrel® DS2

MEDIUM SOFT DIGITAL PLATE FOR EXCELLENT INK TRANSFER

DuPont Packaging Graphics

To help our customers gain competitive advantage in the global packaging graphics value chain.

DuPont Packaging Graphics continues to be a global technology leader in supplying flexographic printing systems. Our scientists continue to develop unique solutions based on new technologies to help our customers expand their business by taking advantage of new profitable packaging printing opportunities. DuPont Packaging Graphics portfolio of products includes Cyrel® brand photopolymer plates (analogue and digital), Cyrel® platemaking equipment, Cyrel® round sleeves, Cyrel® plate mounting systems and the revolutionary Cyrel® FAST thermal system.

Cyrel® DS2 is the digital plate for excellent ink transfer in combination with a much lower dot gain compared to other soft plates.

Applications

- Flexible packaging
- Paper
- Tag & Label
- Folding cartons
- Beverage cartons

Product Features

- Excellent ink transfer permits superior printing uniformity especially on poor substrates
- High exposure resolution results in better quality reproduction
- Image relief is clean and sharp



DuPont™ Cyrel® DS2

- Exceptional exposure latitude allows single exposure without masking
- Excellent thickness uniformity
- Less make ready time on press
- High resistance to ozone and white light results in excellent storage capability

Printing ink and solvent compatibility

Cyrel® DS2 offers excellent compatibility with solvent-based inks, water-based inks and also with many UV-inks.

Process of use

Expose the plate through the back to establish the floor and maximize sensitivity. Back exposure varies according to relief required. Remove the protective coversheet, and image the plate with the

Cyrel® Digital Imager (CDI). Expose the front of the plate surface. Process the plate in the Cyrel® solvent processor to remove unexposed polymer. Finish the plate in a light finisher to eliminate surface tackiness.

Mounting

Cyrel® Microflex mounting devices are recommended for mounting Cyrel® DS2 plates. The double sided adhesive should first be applied to the cylinder or sleeve – not the plate – to ensure easier and precise laydown. The polyester base will maintain accurate register even with large plates.



The miracles of science™

Storage – Raw Material

Store unexposed plates in a cool area (4-32° C), away from direct sources of heat. Humidity control is not required. Cyrel® DS2 is foam interleaved to provide maximum protection of the plate after manufacture, and during transportation and storage. Plates should be stacked flat. Plates should not be exposed to

direct sunlight or excessive white light. Continuous exposure to very high ozone concentrations should be avoided.

Handling – Raw Material

Cyrel® DS2 plates should be handled under UV free light; e.g. fluorescent tubes covered with amber sleeves.

Storage – Finished Plates

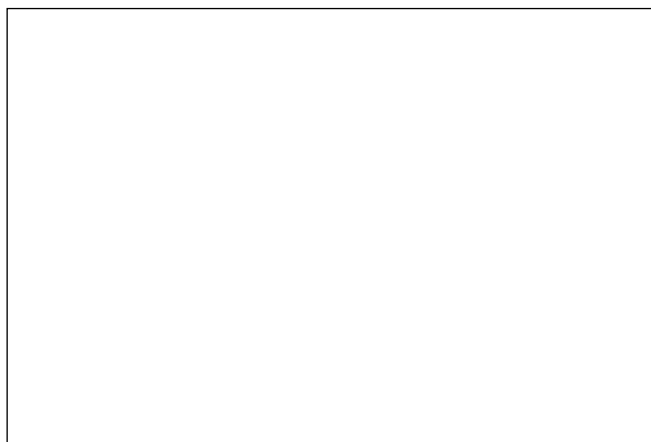
After printing, plates should be thoroughly cleaned with compatible solvent before storing. They may be stored on cylinders, sleeves or demounted and stored flat.

Technical Data				
	Cyrel® DS2 45 Thickness 1.14 mm/ 0.045 inch	Cyrel® DS2 67 Thickness 1.70 mm/ 0.067 inch	Cyrel® DS2 100 Thickness 2.54 mm/ 0.10 inch	Cyrel® DS2 112 Thickness 2.84 mm/ 0.112 inch
Durometer	70 Sh A	59 Sh A	49 Sh A	47 Sh A
Image Reproduction	1 – 98% 60 L/cm	1 – 98% 60 L/cm	1 – 98% 54 L/cm	1 – 98% 54 L/cm
Minimum positive line width	0.050 mm/ 2 mil	0.050 mm/ 2 mil	0.075 mm/ 3 mil	0.075 mm/ 3 mil
Minimum isolated dot size	200 µm	200 µm	250 µm	250 µm
Relief Depth	0.60 mm/ 0.024 inch	0.70 mm/ 0.028 inch	0.80 mm/ 0.031 inch	0.90 – 1.00 mm/ 0.035 – 0.039 inch

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To learn more, visit www.packaging-graphics.dupont.com
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“Advancing Flexography”