



# Teflon® PTFE 307A

fluoropolymer resin

## Aqueous Dispersion

### Brand

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### Description

*Teflon*® PTFE 307A fluoropolymer resin is a negatively charged, hydrophobic colloid containing approximately 60% (by total weight) of 0.05 to 0.5 µm polytetrafluoroethylene (PTFE) resin particles suspended in water. A milky white liquid, *Teflon*® PTFE 307A also contains approximately 6% (by weight of PTFE) of a nonionic wetting agent and stabilizer. Viscosity at room temperature is approximately 20 cP. Nominal pH is 10.

*Teflon*® PTFE 307A is similar to the general-purpose *Teflon*® PTFE 30, except that it has a smaller particle size. This could offer advantages in impregnation and better shelf stability. A possible disadvantage is poorer shear stability.

When properly processed, the PTFE resin in *Teflon*® PTFE 307A exhibits the superior properties typical of the fluoropolymer resins: retention of properties after service at 260°C (500°F), useful properties at -240°C (-400°F), chemical inertness to nearly all industrial chemicals and solvents, and low friction and antistick surfaces. Dielectric properties are outstanding and stable with frequency and temperature. Refer to **Table 1** for typical property data.

### Typical End Products

*Teflon*® PTFE 307A is used to impregnate packings made from braided fibers for severe chemical and thermal service and as surface coatings for other substrates.

### FDA Compliance

Properly processed products (sintered at high temperatures common to the industry) made from *Teflon*® PTFE 307A resin can qualify for use in contact with food in compliance with FDA Regulation 21 CFR 177.1550. Products made from unsintered dispersion do not comply.

### Processing

PTFE resin does not respond to solvent or melt processes. A dispersion of PTFE particles provides an alternate method for making coated or impregnated products.

Conventional dip or flow techniques can be used for coating or impregnating other products with *Teflon*® PTFE 307A. The resin particles can be consolidated by heat into a coherent matrix or coating or left as particles to influence the properties of a finished product.

A continuous PTFE resin coating on substrates can be made by dip coating. Successive passes must be used to build up thickness slowly and without cracks. Each coating layer is usually dried to remove water (typically at 120°C [250°F]), baked to remove the wetting agent (typically at 290°C [554°F]), sometimes calendered, and finally heated above the crystalline melting point of the resin particles (approximately 337°C [639°F]). Because of the smaller particle size, the film thickness should be limited to less than 5 µm (0.2 mil) if crack-free coatings are desired.

Products utilizing entrained PTFE resin particles only for their lubricating or hydrophobic properties are dried and baked, but not heated above the crystalline melting point of the particles. For example, rope-like products, such as shaft packings, can be made from braided fabrics in a variety of cross sections. The dispersion wets internal surfaces and promotes penetration of the extremely small particles. The unmelted particles are sheared and retained as an impregnant, even when compressed in service and exposed to steam or chemicals. Unmelted particles also can improve flexibility and flex life. High-temperature resistant fibers are not necessarily required in these applications.

Other solid or liquid ingredients can be added to *Teflon*<sup>®</sup> PTFE 307A fluoropolymer to provide specific processing or finished product behavior.

## Safety Precautions

### WARNING!

#### VAPORS CAN BE LIBERATED THAT MAY BE HAZARDOUS IF INHALED.

Before using *Teflon*<sup>®</sup> PTFE 307A, read the Material Safety Data Sheet and the detailed information in the “Guide to the Safe Handling of Fluoropolymer Resins,” latest edition, published by the Fluoropolymers Division of The Society of the Plastics Industry—available from DuPont.

Open and use containers only in well-ventilated areas using local exhaust ventilation (LEV). Vapors and fumes liberated during hot processing, or from smoking tobacco or cigarettes contaminated with *Teflon*<sup>®</sup> PTFE 307A, may cause flu-like symptoms (chills, fever, sore throat) that may not occur until several hours after exposure and pass within about 24 hours. Vapors and fumes liberated during hot processing should be exhausted completely from the work area; contamination of tobacco with polymers should be avoided. Mixtures with some finely divided metals, such as magnesium or aluminum, can be flammable or explosive under some conditions.

*Teflon*<sup>®</sup> PTFE 307A contains additives in the aqueous phase that are irritants. In case of skin contact, flush with water immediately. In case of eye contact, flush with water immediately and get medical help.

## Storage and Handling

The dispersion particles in *Teflon*<sup>®</sup> PTFE 307A will settle on prolonged standing or on heating above 66°C (150°F). They usually can be redispersed by mild agitation. Drums may be rolled or the product stirred gently just prior to use. The dispersion must be protected from freezing, which will cause irreversible settling.

Ammonium hydroxide is used by DuPont to set pH to approximately 10 at the time of shipment. High ambient temperatures can deplete the ammonia level and reduce the pH. Declining pH eventually favors bacterial growth, which causes odor and scum. The pH should be measured and maintained between 9.5 and 10.

Both very high and very low temperatures may be detrimental. Dispersions must not be allowed to freeze. The optimum storage temperature range is 7–24°C (45–75°F), with temperatures low in the range preferred. Storage at 7–32°C (45–90°F) is acceptable within nominal shelf life for standard dispersions. If dispersions are to be stored for extended periods beyond their nominal shelf life, low-temperature storage is especially desirable because the particles are harder at lower temperatures and, therefore, less likely to stick together as they settle.

High-speed stirring, pumping, or any other violent agitation must be avoided to minimize sheared particles or coagulation and to minimize foaming. Ideally, the dispersion should be conveyed by gravity from storage to processing stations.

Storage and handling areas should be clean. Keep dispersion drums closed and clean to avoid both contamination and coagulation by drying at the liquid surface. High processing temperatures will cause even very small foreign particles to become visible or to make defects in finished products. Good housekeeping and careful handling are essential.

**Table 1**  
**Typical Property Data for *Teflon*<sup>®</sup> PTFE Fluoropolymer Resin Dispersion Grade 307A**

<b>Property</b>	<b>ASTM Standard</b>	<b>Unit</b>	<b>Nominal Value</b>
Percent PTFE Resin Solids	D4441	%	60
Weight of PTFE Resin Solids	D4441	kg/m <sup>3</sup> (lb/gal)	900 (7.5)
Specific Gravity of Dispersion	D4441	—	1.5
Average Dispersion Particle Size	—	μm	0.16
pH (min.) of Dispersion	E70	—	9.5
Viscosity of Dispersion (at 25°C [77°F])	D2196	cP (Pa·sec)	20 (0.02)
Melting, Peak Temperature			
Initial	D1457	°C (°F)	337 (639)
Second	D1457	°C (°F)	327 (621)

**Notes:** *Teflon*<sup>®</sup> PTFE 307A is ASTM D4441-98, II 5B.

Typical properties are not suitable for specification purposes.

### **Packaging**

*Teflon*<sup>®</sup> PTFE 307A is packaged in 19- and 114-L (5- and 30-gal) nonreturnable drums and 1037-L (275-gal) recyclable containers.

### **Freight Classification**

*Teflon*<sup>®</sup> PTFE 307A, when shipped by rail or express, is classified “Plastics, Synthetic, Liquid, NOIBN.” Resin shipped by truck is classified “Plastics, Materials, Liquid, NOI.”

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**CAUTION:** Do not use in medical applications involving permanent implantation in the human body. For other medical applications, see "DuPont Medical Caution Statement," H-50102.



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